

## STAVIS SEAFOODS, INC.

### AMMONIA REFRIGERATION MANAGEMENT PROGRAM STANDARD OPERATING PROCEDURES — LOW STAGE RECIPROCATING COMPRESSOR OPERATION

<b>Emergency shutdown procedures</b>	1. Shut off the compressors by shutting them down on the M&M panel or computer screen. If the button or switch cannot be reached, pull disconnects, throw breakers, or use any Emergency Stop button that is connected into the particular compressor starter circuit located outside of the Mechanical room.	
	2. Follow the lockout/tag-out procedures described in the lockout / tag-out manual and, if available, the specific lockout/tagout procedure that accompanies this SOP to lockout the appropriate disconnects and valves as necessary.	Use these procedures if there are leaks on the compressor skid or if there is any mechanical damage to the compressor.
	3. Close and tag the isolation valve RCB1-V-1/ RCB2-V-1 located in the compressor suction line	
	4. Close and tag the isolation valve RCB2-V-2/ RCB1-V-2 located in the compressor discharge line.	
	5. Close and tag the isolation valves RCB1-V-5 RCB2-V-5 located in the line that connects the oil separator and the oil float.	